

Ikkis Co.,Ltd.
Gunma, Japan

Experts for High Tension Material



Ikkis Ota City North Plant Overview



New No.2 Machine Shop



Major Facilities List

	NAME OF MACHINE	MAKER	MODEL	PROCESS/BED SIZE	QTY
CAD CAM	3D CAD CAM	JAPAN UNISYS	CADCEUS		5
	2D CAD CAM	CAMTAS	TAMAGO		3
	DNC UNIT	SHIMUX	NC-LINKS 5000		4
	DNC UNIT	SHIMUX	NC-LINKS II		4
	AUTOCAD	AUTODESK	LT2000		3
	DIES CUTTER	ALGO21			1
LARGE MACHINE	HIGH SPEED NC MACHINE	SHINNIHON KOKI	RB-260	4000 X 2600 X 1500	3
	"	OKUMA	MCV-A	3100 X 2050 X 1500	2
	"	OKUMA	MCV-A II	2100 X 1000 X 1350	2
	"	OKUMA/HOWA	MILLAC-1052V	2100 X 1000 X 1350	2
					9
SMALL MACHINE	NC MACHINE	OSAKA KOKI	MCV-820	1620 X 820 X 810	2
	"	OKUMA	MILLAC-761V	1540 X 760 X 660	2
	"	OSAKA KOKI	MCV-630	1250 X 635 X 635	2
	"	OSAKA KOKI	MCV-410	780 X 410 X 510	1
					7
PRESS MACHINE	MECHANICAL	SEONG RYU	800 t	1220 X 3000 X 1600	1
	HYDRAULIC	SANKI	600 t (Reversible)	3000 X 2000 X 1800	1
	"	KAWASAKI	500 t	2500 X 2000 X 1800	1
	"	SANKI	100 t (Die Spotting)	1800 X 2000 X 3000	1
	"	SUZUKI	50 t (Die Spotting)		1
3D LASER	LASER CUTTING MACHINE	NIPPEI TOYAMA	NTC-35 X20	3500 X 2050 X 1200	1

Reversible Die Spotting Press Machine



5 Axes Laser Cutting Machine



800 T Mechanical Tryout Press Machine



Products Lineup

IKIS IKIS CO.,LTD.

PRODUCT LINEUP 製品ラインナップ

Car bodies and parts (自動車車体部品)

高い技術力による高品質・高性能を実現した製品は、品質・納期・コスト面も追求した生産ラインを行っています。

High quality & high performance

Front Upper

Upper Back Panel

Center Pillar

Roof Rail Inner

Rear Panel

Frame Rear Floor Lir

Cross Member

Side Sill Inner

Front Pillar Outer

Front Door Hinge

Front Side Frame

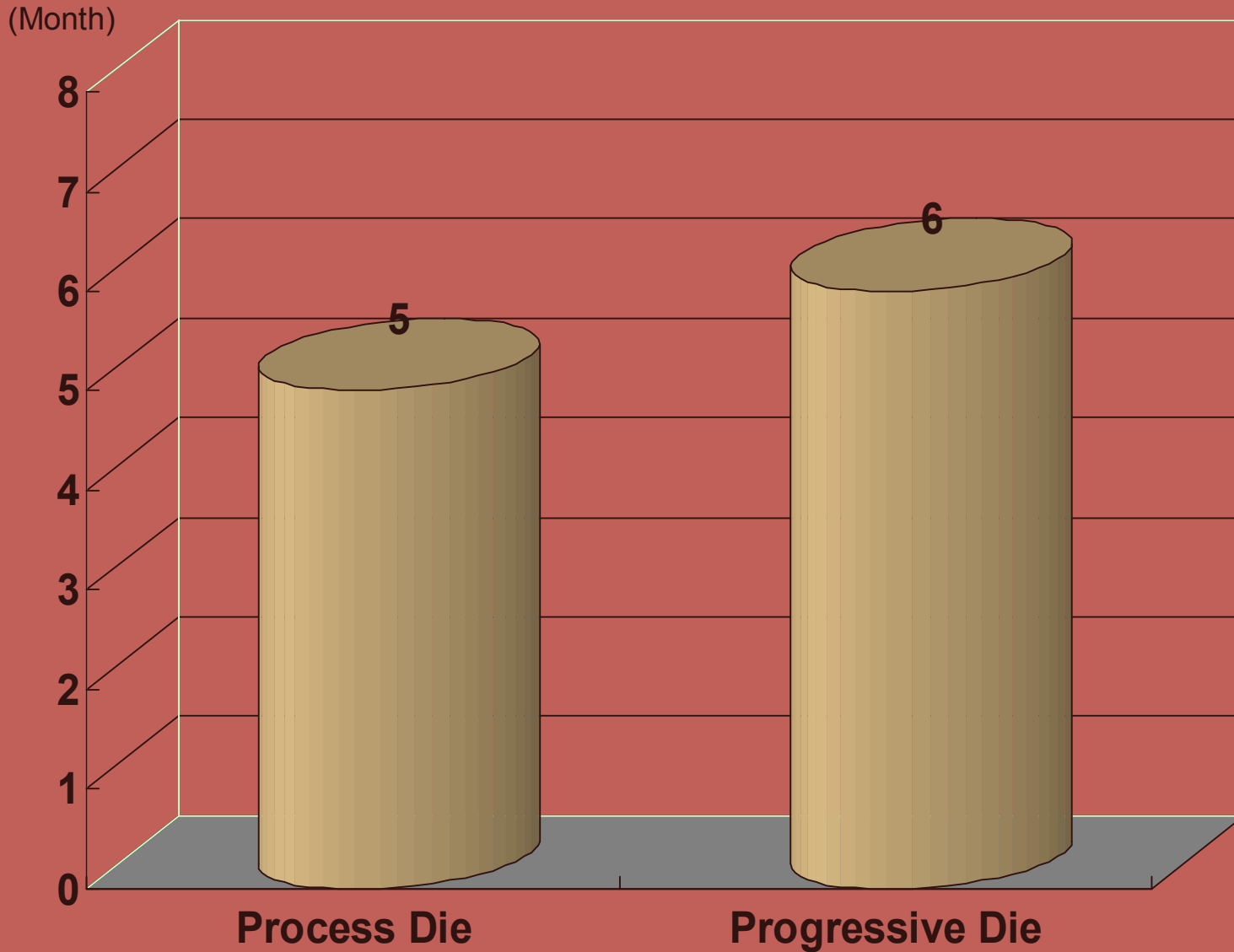
IKIS CO.,LTD.

Example of Manufacturing Records

PART NAME	MATERIAL	THICKNESS
PNL REAR SEAT BRACKET SIDE L/R	SPC980-UD	t=1.0
CROSSMEMBER C FRONT FLOOR	JSC980Y	t=1.6
REINF REAR FRAME L/R	JSC780-60/60	t=1.0
CROSSMEMBER C FRONT MIDDLE	JSC780Y	t=1.6
COVER S/RAIL RR DOOR	SP782BQ	t=1.0
PLT RR SUP MTG R/L	SP793-5900	t=2.0
REINF FR BODY PILLAR LWR R/L	SPC590	t=1.2
REINF FRONT WHEEL HOUSE R/L	JAC590YN-45/45	t=2.0(RH)、 t=1.4(LH)
R/F FTR SD MBR INR L/R	TRIP60 (590)	t=1.2
DBLR FRM SD RF R/L	GAC590Y-0-30/30-D1	t=1.6

90% of Our Parts are High Tension Materials!

Die Manufacturing Period



Ikkis Co., Ltd.

Thank You Very Much for Watching
Presentation of IKKIS

Muchas Gracias !

Merci Beaucoup !

Tanto Grazie !

Dan ke Schon !

Obrigado !

Ikkis Co., Ltd.

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